All amounts are calculated in domestic currency.

Purchase Order Receipt Listing

Wednesday, May 17, 2017 11:34:17 AM

All Vendors PO ID PO36236 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Inspected Qty/ MRB Qty/ Book Amt Rejected Qty MRB Reject (PO U/M) Qty	0.0000 0 \$128.10	0.0000 0 \$1.72 0.0000 0	0.0000 0 \$572.45 0.0000 0	0.0000 0 \$305.16	0.0000 0 \$159.06 0.0000 0	0.0000 0 \$335.10 0.0000 0	0.0000 0 \$10.32
Cost Per Unit/ Recv Value	\$10.67	\$0.14	\$23.85 \$572.45	\$9.54	\$159.06	\$6.98	\$0.52
Recv Qty (PO U/M)	12.0000	12.0000	24.0000	32.0000	32.0000	48.0000	20.0000
Recv Date/ Recv Emp	5/12/2017 PLOU01	5/12/2017 PLOU01	5/12/2017 PLOU01	\$/12/2017 PLOU01	5/12/2017 PLOU01	5/12/2017 PLOU01	5/12/2017
Required Date Required Qty	5/11/2017	5/11/2017	5/11/2017 24.0000	5/11/2017 32.0000	5/11/2017 32.0000	5/11/2017	5/11/2017
PO U/M / Stock U/M	Acier Ouellette Inc. XI.000 f x 1.00 f	f AR f	.500 f 25X.1 f	sf .250 sf	sf neet sf	sf leet sf	0W.1 f
Project ID Reference/ Description/ Cert Std	VC-CAM002 Acier O M304B1.000X1.000 304 bar 1.00 x 1.00 m137515	M304R0.125 304 ROUND BAR 0.125 m137515	M304B1.500X1.500 f M304A1.25X1.25X.1 f 88W m137515	M6061T6S.250 6061T6 SHEET .250 m137515	M6061T6S.125 6061-T6.125 Sheet m137515	M6061T6S.090 6061-T6.090 Sheet m137515	M6061T6A1.000W.1 f 25 6061T6 ANGLE 1.00 f
Nbr/ Insp Req	lor Name 1 No	2 No	3 No	4 N	No No	9 No	7 No
rurchase Order ID/ Curr Type	VendorID\Vendor Name PO36236 1 CAD No						

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	C	V	ŀ
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Purchase Line	D.C.								
	Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Cost Per Unit/ Inspected Qty/ Recv Value Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name PO36236 10 CAD No	CAM002 Acier Ouell M303B1.000X1.000 f M303B1.000 x 1.000 f m137515	VC-CAM002 Acier Ouellette Inc. M303B1.000X1.000 f M303B1.000 x 1.000 f m137515	5/17/2017	5/17/2017 LAVO01	12.0000	\$9.36	0.0000	0 0	\$112.28
						Total (Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:	iantity:) U/M): antity: Value: iantity:	193.0000 0.0000 0.0000 \$1,624.20 0.0000

NIR: R-109516-6

DART AEROSPACE LTD 1270 , ABERDEEN ST.	Shipped to DART AEROSPACE LTD		Processed by	Josianne Bourdon		
HAWKESBUKY, Untario, K6A 1K7	, Ontario,		Carrier	OUELLETTE VALLEYFIELD	YFIELD	
	Att: CHANTAL LAVOIE Tél.: 613-632-5200	Tél.: 613-632-5200	Credit Terme	NET 30		
Instruction F-M	Delivery Route	25	Page	1		
Product Description	Weight	Qty U/M	PCS NB	Internal	Internal Use Only	
1 SQUARE SS 1 SS304 (12R) CSS-1303-12 NS00003415		1.00 UI	CMD EXP B/O	NI	O U	TUO
2 ROUND SS 1/8 304 (12R) RSS-18-12 5745	0.50	12.00 PI_\$CLB	1.41			
3 SQUARE SS 1 1/2 SS304 (12R) CSS-112-12 2 X 12' R/L	183.60	24.00 PI_\$CLB	(2)			
4 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 I X 4' X 8'	117.12	32.00 (PIZ_\$CLB	3			
5 ALU SHEET 1/8 6061-T6 (4 X 8) FEAL-18486061 4256	56.45	32.00 M12_\$CLB	Ox/hx			

CO0002076

Copy

CLI0001056 2017/05/08

Customer N°

Date

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

ACIER OUELLETTE INC.

DELIVERY - CLIENT

2017/05/12

Delivery date

11-11-12	ACTED OHELLETTE THE	DELIVERY - CLIENT	CLIENT		Copy	CO0002: 37
	935, Boul. du Hâvre		Customer N°	0		
	Salaberry de Valleyfield (Québec) 16S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248	J6S 5L1 4248 Ext.: 800-667-4248	Date		2017/05/08	1
el .	Fax: 450-377-5696 Mtl: 514-336-	4246 Ext.: 866-456-4242	Delivery date	te	2017/05/12	
Billed to	Shipped to		Your order N°	°Z	36236	
DART AEROSPACE LTD 1270 , ABERDFEN ST	DART AEROSPACE LTD		Processed by	٨	Josianne Bourdon	
HAWKESBURY, Ontario, K6A 1K7	, Ontario,		Salesman			
			Carrier		OUELLETTE VALLEYFIELD	
	Att: CHANTAL LAVOIE Tél.: 6	Tél.: 613-632-5200	Credit Terme	е	NET 30	
TUSTUCTION F-M	Delivery Route 5		Page		2	
Product Description	Weight Oty	M/II	PCS NB	48	Internal Use Only	
TRANSFERT ST-JEROME 10-05			CMD EXP	B/0	IN I S C	OUT
- 1			_			
7 ANGLE ALU 1 X 1 X 1/8 R 6061-T6 (20) AAL-1118-20 1300	5.62	20.00 PI_\$CLB	3			
8 ALU SHEET .091 (11G) 6061-T6 (4 X 12) FEAL-0914126061 3219	61.54	48.00 PI2_\$CLB		(>		
					77	Y
Conditions: All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in within five (5) days with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made a 25% restocking charge.	Total Weight (Lbs): 424.83 ent is made in full, complete and cashed. All lost mat warranty is transferred by "Acier Ouellette Inc." to this stration charges of 2% per month (24% per annum), at his choice to claim for the balance due or the repiged, cut or modified cannot be returned. All goods in	NIF sterials are at the buyer's expense. 1 the client. The buyer hereby accepts n) on all past due amounts over 30 or prossession of the goods sold. All da returned must be with our authoriz	NIR: R-109516-6 see. The warranty offered by cepts to respect the rade and default in All claims must be made norization and are subject to			
Prepared By : Delivered By:	Time		M M		Total (\$CAD)	
	Customer's Signature	ure	Date			

CO0002: 376

Copy

DELIVERY - CLIENT

DELIVERY - CLIENT

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 ACIER OUELLETTE INC. Shipped to Billed to

CLI0001056 2017/05/08 **Customer N°** Date

Delivery date

2017/05/12

36236

Your order N°

Josianne Bourdon

Processed by Salesman

DART AEROSPACE LTD

, Ontario,

HAWKESBURY, Ontario, K6A 1K7

DART AEROSPACE LTD

1270, ABERDEEN ST.

NET 30

Carrier

Credit Terme

OUELLETTE VALLEYFIELD

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route

DUT

Ç S

Z

Internal Use Only

8	B/0	
PCS NB	ÉXP	in Kin
	CMD	7

UN \$UN

1.00

M/N

Qt/

Weight

Product Description

F-R

Instruction

PI_\$CLB

24.00

183.60

NS00003415

SQUARE SS 1 SS304 (12R)

CSS-1303-12

1 x 12' R/L

SQUARE SS 1 1/2 SS304 (12R)

2

CSS-112-12 2 X 12' R/L

PI2_\$CLB

48.00

61.54

ALU SHEET .091 (11G) 6061-T6 (4 X 12)

m

HEAT: 56161495

3219

FEAL-0914126061

1 X 4' X 12' HEAT:396782

NIR: R-109516-6

following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods soid. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." is the claim. The buyer hereby accepts to respect the Fotal Weight (Lbs):

Conditions:

Verified By: a 25% restocking charge.

Prepared By:

Time

Customer's Signature

Total (\$CAD)

				Inor -	Tour order IV		20720	3			
Billed to DART AEROSPACE LTD 1270 ARERDEN ST.	Shipped to DART AEROSPACE LTD			Proc	Processed by Salesman		Josia	Josianne Bourdon	nop		
HAWKESBURY, Ontario, K6A 1K7	, Ontario,			Carrier	er		OUE	OUELLETTE VALLEYFIELD	ALLEYF	TELD	
	Att : CHANTAL LAVOIE Tél.: 613-632-5200	E Tél.: 613-632	2-5200	Cred	Credit Terme		NET 30	30			
	Delivery Route	ro		Page	<i>6</i> 1						
Drodurt Description	Weinht	8	M/II		PCS NB	m		Interi	121	Only	
Floadet Description	Meight	45	2/0	CMD	EXP	B/0	IN	1	S		OUT
1 SQUARE SS 1 SS303(12R) 568 CSS-1303-12 NS00003415 1 x 12' R/L HEAT X 268522		1.00	UN_\$UN	1.00							
2 ROUND SS 1/8 304-(12R) RSS-18-12 5745	(0.00	PI_\$CLB	1.00		(
1 ×12: 84 HEAT: (41942)		/			/						
3 SQUARE SS 1 1/2 SS304 (12R) CSS-112-12 2 X 12 RIT	183.60	24.00	PI_\$CLB	2.00		D West Company		/			
HEAK, 50101495		-	0.74 68	/	And the second s	and the second second			/	1	
A ALU PLATE 1/4 6061-T651 (4/x 8) PAL-14486061 1 X 4' X 8' HEAT. 3936		0.00	Pr2_scus	1.00					/)	

CO00029076

Copy

Order - Sales

CLI0001056 2017/05/08

Customer N°

ACIER OUELLETTE INC.
935, Boul. du Håvre
Salaberry de Valleyfleid (Québec) 365 SL1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

2017/05/12

Delivery date

Date

NIR: R-109516-6

Order - Sales

CO00029076

Copy

Customer N° -667-4248

Date

456-4242

CLI0001056

2017/05/08

2017/05/12

36236

Your order N° Delivery date

Processed by

Salesman Carrier

DART AEROSPACE LTD

, Ontario,

DART AEROSPACE LTD 1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Billed to

Shipped to

Josianne Bourdon

OUELLETTE VALLEYFIELD

NET 30

Credit Terme

Att: CHANTAL LAVOIE Tél.: 613-632-5200

			*****		PCS NB	8		Inter	nal	Internal Use Only
Product Description	Weight	Qry	M/O	CMD	EXP	B/0	IN	H	S	c our
ALU SHEET 1/8 6061-T6 (4 X 8) FEAL-19496061 4256 1 X/4' X 8' HEAT: 69100/01/01		0.00	0.00 PI2_\$CLB	1.00						
ANGLE ALU 1 X 1-X 1/8 R 6061-T6 (20) ANGLE ALU 1 X 1-X 1/8 R 6061-T6 (20) ANGLE ALU 1 X 1-X 1/8 R 6061-T6 (20) 1300		0.00	PI_\$CLB	1.00						
ALU SHEET .091(11G) 6061-T6 (4 X 12) FEAL-0914126061 3219 1 X 4' X 12' HEAT:396782	61.54	48.00	P12_\$CLB	1.00				/	No.	
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE	managenaki iku vimmi na anajiri atmanishina na ana		Jus	0.00						

9

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1

Total Weight (LBS) :1 245.14

NIR: R-109516-6

Conditions:
It is also and elementarian the property of "Acier Duckette Inc" until payment is made in full, complete and cashed. All fost materials are at the buyer's expense. The warranty offered bry has been delicated materials remain the property of "Acier Duckette Inc" is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Duckette Inc"; to the client. The buyer hereby accepts to respect the following conditions: ket 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the selec, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are stablect to

Customer's Signature Time Delivered By: Verified By: Prepared By:

2 166.01 Deposit Balance Total (\$CAD)

0.00 2 166.01 24016 D

ACIER QUELLETTE DIV-VALLEYFIELD BARRE CARRE ACIER INOX. 303 1.00° X 152.2500° PART NO.

PO/Rel AC00005685

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du materiel ou les données resultent

Certificate of Mill Test Results

BL VIM-509281-001

10May17 Pg 1/1

de l'analyse faite par un laboratoire qualifie. SIGNE PAR:

Product Certification Report

roskuct Shape	Certif Gommadity Gude 3 Maint ED. Custom 10 0 0 0 268523 0024	Report ied on Apr 07	¥	e 1 of 1
OLG DEGINE T	cold Drawn Finis	Weight		/
132.000 Min. 156.00	0 Max. 426663		Melt Date	: 10/12/15
Ship To	ENT	8724 HO	A CANADA LTE LGATE CRESCE ONTARIO L9	NT
ifts: 0054 0064	Condition A		QQ-S-764B AMD	.2
ISI 303 NS S30300	ASTMA 484-15		ASTMA 582-12e	1
MS 5640U TYPE 1				
HEMICAL ANALYSIS	s Si Cr	Ni Ho Cu	Co N	
C Mn P		8.12 .25 .55	.10 .02	
BRINELL (Type A device HBW	(E-10)			
ENSILE PROPERTIES AST	M 88-15a			
TS (PSI) .2%YS (PSI)	%EL(2°) %RA 47.2 60.7			
106000 61700				
MACRO ASTM E340-15/E38 MACRO OK				
No welding or weld repair done. Material when shipped is free fro Reduction Ratio Exceeds 4:1 Electric Furnace melted; AOD ro Chemical testing to one or more E415-14, E1019-11, E1086-1- Location of tensile fracture: insi Chemical Analysis performed at No mercury or low melting alloy Melted and manufactured in Ital Material conforms to listed spec Quality system is compliant with	efined. of the listed ASTM med. de middle of gage leng Acciaierie Valbruna, le contamination. No we	ethods: th. %clong after fra taly. eld repair.	cture.	

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes. Including Federal law Title 18. Chapter 47. Consult material safety data sheet (MSDS) for hazard info. I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

enec Offickett@valbrune.us

Dennis Hackett

AMAG_
ROLLING



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85172797

01/1

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2015 04 17

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Bestell Nr. / order no.: Datum / date:

C 69654 2014 11 27

Auftragsbest, Nr. / order confirm no.:

685221

Datum / date:

2014 12 02

Lieferschein Nr. / delivery note:

85172797

Datum / date:

2015 04 30

Produkt / product

Form / form: Sheet

Werkstoff / material; 6061

Zustand / temper 16

Dim. / dim.: [finch]: 0,125x48,00x144,00

Bedingungen / terms

Technische Lieferbedingungen / techn. spec.:

AMS-QQ-A-250/11, 08.1997

ASTM B 209 - 10 AMS 4027N, 07.2008

Cessna CMMP019, Rev. D, 09-07-01 Cessna CMMP025, Rev. V, 2-20-15

Sondervorschrift / special terms:

1910826
0910821
0910828
119111929

AB-Pos	BNr/Los/Tellios	Gusa Nr. cast no	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
10	69100/01/01	01/0068262/5	(6061)	6852210011	2367,725 lbs	28
10	69100/01/01	01/0068262/5	6061	6852210012	2367,725 lbs	28
10	69100/01/01	01/0068262/5	6061	6852210013	2367,725 lbs	28
10	69100/01/01	01/0068262/5	6061	6852210014	930,335 lbs	11

A the familian	material										
O1/0068262/5	6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	n	Others Each	Others
	spec. min.	0.40		0,15	-	0,80	0,04		•	٠	
	spec, max.	0.80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
1	actual	0,71	0,41	0,22	0,144	0,97	0,17	0,11	0.04	0.02	0,04

BNr/Los	LT / tensile Zustand	Richtung	Tests		UTS	YS	A2"		-
Lot/No.	temper	direction			[ksl]	(kai)	[%]		_
2001101				spec.min.	42,0	35,0	10		
				spec.max.	-	-			
69100/01	T6	LT	8	from	47.1	41,2	14 1		
69100/01	T6	LT		to	48,0	42,1	15		



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85172797

01/1

Rev.: 0

Seite / page:

2 von / of 2

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Datum / date:

AMAG rolling Werkasachversländige ROL-Nr. 015

2015 04 17

Sonstige Prüfungen / other tests

Biegeversuch: OK. / Transverse bend test: OK. Maßkontrolle: OK. / Dimensional Check: OK. Oberfläche: OK. / Surface inspection: OK

Bemerkungen / notes

Die Dimensionstoleranzen entsprechen ANSI XXX / As standard, dimensional tolerances are to ANSI XXX

Ausgestellt nach Airbus Zulassung Nr. 30272.
Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.
Das Qualitätsmanagementsystem erfüllt die Anforderungen der AUK/SA/001-3.
Hergestellt, kontrolliert und geprüft nach Hawker Beschcraft HBIFSAS/PART3/0771

Agusta Westland Genehmigung Lieferantennummer V21275 Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise

stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Managment System arrangements in respect of these supplies comply with the requirements of AUK/SA/001-3.

Manufactured, inspected and tested according Hawker Beechcraft HBIFSAS/PART3/0771 Agusta Westland approval supplier code V21275

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht. We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist osef.klampfer@amag.at Klampfer Josef

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Güttig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postfech 32, A-5282 Ranshofen, Osterreich - www.amen.al AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - www.amen.al

KDD-18-15 VIRAJ PROFILES LIMITED



Works: SURVEY NO.- 25/1, 25/2, 26 & 34, Villago- MAAN, Taluks- PALCHAR, Dist.- THANE, MAHARASHTRA 401 506, INDIA. e-mail-vielqo@viraj.com

TEST CERTIFICATE

ORDER NO

PACKING LIST NO INSPECTION NO

P005072

64/1010357/10

100007064677

DATE

GRADE

15.08.2016 HEAT No

41942

304/304L

DESCRIPTION STADULESS STEEL BEACHT BARS

COLD DRAWN

SIZE		SH	APE	TOL	ERRANGE	I	d)(GIH		FIE	<i>1</i> 3	WEIGHT
1/8"		RO	UND	ASTE	1 1484	12	-14		2625		1,318.000 LB
					CH	EMICA	L ANAL	YSIS			
%C 9	6Ma	%S	%8	%P	%Cr	%NI	%Ca	%Mo	%Co	%N2	
0.0240	.210	0.410	0.0220	0.0340	18.180	8.040	0.550	0.350	0.160	0.07500	
						TEST I	ESULT	3			
0.2% yield strongth kei	Tenal Street		Elongation %	Red Are	Inction Of	Har	daces Y	Grain 8 NO6	Nac .		
02.0	115.0		41.0	70.0)	234.	0	7.0			

SPECOLO (MAY (O) NE

MATERIAL CONFIRMS TO DEN EN 19988-J-2005:WIR 1.4301/1.4307,EN 10222-5 AND EN 10272 CURD-A & ASTM A182/A-18284-15, ASTM A276/A276M-16 COND A_A479/A479M-15 COND A, A193/A193M-125 BB CL-1, A326/A328M-11a BB CL-1, A484 16, A386/A388M-05.A5MB BA182-14, BA479-11, BA-193-11 BB CL-1, SA320-11 BS CL-1.ASTM A314-2008, IOC SATISFACTORY AS PER ASTM A 262-10 PRACTICS E. AMS 5639H /AMSS647) (EXCEPT MARKING), QQ-S-763F, NACE MR9103-2012,NACE-MR9175/BD-15156-2015, SAB-AMS-S-7720A, ME-S-862-B. AISI 304/304L & UNIME30400/S30403. CERTIFICATION AS PER EN 10204-3.1.

THE PARTY OF

MATERIAL SI FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO-FREE FROM CONTINUUS CARRIDS METWORK ON GRAIN BOURDARIES MACRO-GOOD, MINIMUM SOLUTION ANDISALING TEMPERATURE 1950C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE AGD, WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND POUND TO BE FREE FROM RADIOACTIVE CONTAMENATION.COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

PO. 5666

11		Abra	ahmaprüf	LeugnisiMi	# Test	Gertficate/	Certif. de	Quelida	ide		No.	: / Nr.:	/Nr.:
BOLLINGH/	AUS*			EN 1	10204	:2004 / 3	3.1						122985
Bollingliaus Stael, S	A 1		Unsere	nnore Ver	Weisu	ng /Our ir	st. Ref/ h	v/ ref in	t	C	atum / Da	ate / D	lata ,
DIN EN ISO 9001:20 TÜV CERT No. 01 100 0	800			5	60003	32873 0	00010				14	,12,20)16
				Normen	1 / Sta	ndards /	Norma	18					
TYPE 304/JUS \$30400 or A479/A479M-188, ASTM A SA479/SA479M, ASME SA ASTM A484/A484M-16.	1320/A320k	W-15a,	ASTM AS	314-15, AS	TM A2	62-15 Pra	ct. E, AM	IS QQ-S	5-763D, A	MS 563	H, AMS 56	47J, AS	ME
				the seed								1	
												:	
Bestell Nr.rOrder Nr. Enc.Nr.	C106	210			De	rsfell NrJ O	rder Nr./	Enc.Nr.		C1062	10.07		
Produktgruppe / Produ		/ Gn	ipo Pro	duto	G	ewicht /	Weight	/ Pes		Bu	nde / Bun	die / A	Itados
AISI 304/L CD SQ 1-1	12")					4.0	69 lb			• 1	02	
Werkstoff-Nr. Material-no.			N	erketoff-l	Normb	ezelchnu	ng / Mai	terial 61	andard g	rade / l	orma do s	nateria	ıl
Qualidade -1.4	307				X 2	2 CrNi 18	1-9						
			Besc	hrelbung	g / Des	scription	/ Desc	nição					
Stainless steel cold drawn s											•	ŀ	
US DFAR 252,225-7009: MI	ELT SOUR	CE: U	nited King	idom / MF	G: Port	tugal.							
Schmetzen Null													
Cost no / Fusão nr.		Che	mişche /	malyse in	1%/C	hemical c	omposi	tion in	% / Anall	se quin	ilca em %		
56161495 C	0.016	SI	0.310	Mn	1.720	Р	0.C31	s	0.024	Cr	18 160	Ni	8.050
EAF+AQD Mo	0.280	Ço	0.144	Cu	0.480	N	0.080	Ti	0.008	Nb	0.014	Al	0 005
1 16 6 3 1 13 1 13 1 1 1 1 1 1 1 1 1 1 1		TIM E					·	AS	TM A370)		1	
Proben Nr.	In	schlaga upact Te	181	Streckgi Yleid p		Dehngr 1% po			stigkeit strengtn		elimung orgation		schettrung iction of area
Test no.		esiliène harpy		Rp 0,		Limite de e			de rolura	Alo	ngamento 4D	Con	ef. Estrição Z
	10	[J]	*1		G)		(KsI)		[Ksi]	(%)			[%]
3057505.01.01				89.6	5	103	1.3	1	12.8	50.2	52 9		69 7
Strate of the st									. ,				
45 1 1 1 1 1 1 1 1 1 1 1									***************************************	aparena analysis	1		*
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Visuali (sonnolla) Visual (sapection (inspecçito visual) Oli	H	, A Histo Jardness Durezs	ISTM E1	212 [HB]		ASTM ASTM ASTM ASTM ASTM ASTM ASTM ASTM	sändigkan si	tice E (K	Heat to Trates	rbehandh reekment nento térm		:	
ASTM A484 Mankostrolia Dimensional jusception Inspecção dimensional Ok	GI	AS mgrāts rain sizi nho de	*	2		Quality Conf	chverständ troi Repres er de Qualis	entellve	^	nnesled	Quenched (. 8
Verwechslungsprüfung Test of identify			plache Unti Prographic I			Na	30	自					
Teste de Identificação Ok			es from	(3)		Nuno S	liva (Ω						
Bemerkungen / R				Ok			***		nghau			;	
Demarkangon / N	dinama/	Quai	ot and on	0	Hier	mit besti	itigen w	r, dass	das Mai	erial de	r oben ger	anntei	n

We confirm that this material meets the specification according

Confirmamos que este moterial respeita as especificações de acordo com as nomas referidas.

the mentioned standards.

Material is free of mercury and radiation contamination.

MILL TEST/QUALITY CONTROL CERTIFICATE ALNAN ALUMINIUM INC.

25099 AND 186-786

No.55 TingHong Road Nanning, Guangxi, 530031, China

	CUSTOMER	3 2		шеллу гор об с филация просессовання бай с distributed dela	ADDRESS	S.	- X X	Total of the	di Rela Maria	7007	4				PRODU	PRODUCT TYPE		DATE: J	anuary	DATE: January 31,2015	Ç:
anthem	EMPIRE RESOURCES, INC.	ESOUR	JES, INC.	Additional international and the second seco	ONE PA	KER P	AZA 40	OKELE	STRE	ONE PARKER PLAZA 400 KELBY STREET FORT LEE NEW JERSEY 07024 USA	CE NEV	VJERS	EY 0702	4 USA	ALUMINUM SHEET	JHS MU	9				
	UNIQUE	Number Number	Dimension (111m)	Dimension (inch)	Act Thick (mm)	Thick (inch)	Weight	Alloy	Temper	>	Cu	3	2:	Fc	3	Zn	aper y	č	Elong (%)	ksi ksi	: <
underscalle d	Standard	Standard	6.30-12.50	0.248~0.472				1000	1227	A designation of the second	ür ü sı ü	06:3	0 40.0 8 0 7mmv	אוניה? ה	O I Smax	ն շնուռչ	0.15max	10 20mm 10.15mm. 0.04-0.35 10min. 42min.	I Ourin.		افت (4.1
	Standard	Standard	12.50-25.0	0.492~0.984	4			6061	1.651	remainder	0.15-0.40	0.8-1.2	8.0-01.0	0.7max	0.15max	0.20nux	0.15max	0.15max 0.20max 0.15max 0.04-0.35	Smin.	42min.	tu) (A)
	Standard	Standard	75.0-50.0	0.984~1.968				1909	1651	remainder	0.15-0.40 0.8-1.2	0.8-1.2	0.40-0.8	0.7них.	0.15max	0.20max	0.15max	0.15max. 0.20max 0.15max. 0.04-0.35 7min.	7min.	42min.	يما
	2015012709	01810	1 069240 1261452 9	5 77145 8705C U	15.3	0.25¢	6.60.3	1506	1831	remainder	22.0	200	0.76	0 40	0.10	017	250	0 14	140	9.15	.
	2015012710	003933	6.35*1231.9*3670.3	0.25*48.5*144.5	6.52	0.257	2.256	1909	1651	remainder	0.25	0.94	0.61	0.30	0.07	0.08	0.05	0.21	15.5	45.3	
	2015012711	003916	6.35*1231.9*3670.3	0.25*48.5*144.5	6.50	0.256	1.596	6061	1651	remainder	0.29	0.96	0.75	0.36	0.12	0.12	0.05	0.09	14.0	330	
	2015012712	003836	6.35 1231.9 3670.3	0.25*48.5*144.5	6.47	0.255	2.287	1909	1.651	remninder	0.25	0.97	0.68	0.33	0.11	0.11	0.05	0.21	14.S	45.3	
	2015012713	003933	6.35*1231.9*3670.3	0.25*48.5*144.5	6.52	0.257	2.724	1909	1651	remainder	0.25	0.94	0.61	0.30	0.07	0.08	0.03	0.21	15.5	45.3	
	2015012714	003915	6.55*1231.9*3670.3	0.25*48.5*144.5	6.53	0.257	2.242	1909	1.69.I.	nemainder	0.25	0.97	0.68	0.33	0.11	0.11	0.05	0.21	14.5	46.1	
	2015012714	003915	6.35*1231.9*3670.3	0.25*48.5*144.5	6.53	0.257	2.244	6061	1.651	remainder	9.25	0.97	0.68	0.33	0.11	0.11	0.05	0.21	14.5	46.1	
	2015012716	003911	6.35*1231.9*3670.3	0.25*48.5*144.5	6.53	0.257	2.240	6061	1651	remainder	0.25	0.94	0.61	0.30	0.07	0.08	0.05	0.21	15.5	45.3	
	2015012717	003835	6.35*1231.9*3670.3	0.25*48.5*144.5	6.52	0.257	0.321	1909	T651	cemainder	0.25	0.96	0.68	0.31	0.10	0.08	0.05	0.21	16.0	46.4	
	2015012717	003833	6.35*1231.9*3670.3	0.25*48.5*144.5	6.52	0.257	1.913	1900	1,651	remainder	0.27	0.94	0.70	0.39	0.11	0.11	0.05	0.22	15.0	46.8	1
1	2015012719/ 003936	003936	6.35 1231.9 2451.12	0.25 48.5 96.5	> 6.53	0.257	2.232 ([909]	1651	remainder	0.25	0.93	0.61	0.29	0.07	0.08	0.04	0.21	15.5	45.1	
	2015012720	003936	6.35*1231.9*2451.1	0.25*48.5*96.5	6.53	0.257	2.234	1909	T651	remainder	0.25	0.93	0.61	0.29	0.07	0.08	0.04	0.21	15.5	45.1	
	2015012745	003933	6.35*1231.9*3670.3	0.25*48.5*144.5	6.52	0.257	1,625	1909	1591.	rentainder	0.25	0.97	0.69	0.31	0.08	0.08	0.04	0.21	15.0	46.2	and the same of th
	2015012721	003919	6.35*1231.9*2451.1	0.25*48.5*96.5	6.53	0.257	2.233	1909	1651	remainder	0.28	0.97	0.71	038	0.10	0.10	0.08	0.19	14.5	46.4	
	2015012722	003931	7.95*1231.9*3670.3	0.313*48.5*144.5	8.15	0.321	2.20	1909	T651	remainder	0.25	0.97	0.69	0.31	0.07	0.08	0.04	0.21	16.0	47.3	
	2015012723	003931	7.95*1231.9*3670.3	0.313*48.5*144.5	8.15	0.321	2.198	6061	T651	remainder	0.25	0.97	0.69	0.31	0.07	0.08	0.04	0.21	16.0	47.3	

MATERIAL CONFORMS FOR ALLOY 8061, T651, AS PER AMS QQA 250/11, AMS 4027, ASTM-B209 SB-209 AND ALUMINUM ASSOCIATION STANDARDS IN ALL ASPECTS. ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID

COUNTRY OF MELT AND MANUFACTURE: CHINA

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.

Issued by [Q.837]

Reviewed by Reviewed

Sarah Shan

AAL 1118 68697 45-936

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

55.23

33.1

00°

4054 BOUL, LE CORBUSIER, #201

LAVAL, QC H7L5R2

commande Sapa / Sapa order # : 6050259

bon de commande / Purchase order #: CA-45381

de matrice / Die # :

MS 9605

Description: (1"x1"x 1/8"STRUCT.ANGLE

Alliage & trempage / Alloy & temper: 6061 76

Longueur / Tenght: - 6097 mm

Contrôle / Control #: 68698-1

Coulée / Cast # : 66561

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 91 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	Fe	Cu	Mn	Mg	Cr	Zn	TI
6063	0.20 - 0.60	0.35 Max	0.10 Max	0,10 Max	0,45 - 0.90	0.10 Max	0.10 Mgx	. 0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0,10 Max	0.40 - 0.60	0,10 Max	0.10 Max	2.10 Mgx
6005A	0,66-0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0,05 Max	302 Pich
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0,15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 MAX
6351	0.7 - 1,3	0.5 Max	0.10 Max	0,40 - 0.80	0.40 - 0.80		0,20 Max	0.20 Max

Nous certifiens que le matériel tourni rencontre les exigences chimiques telles qu'annoncces par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre.

date: 2016-07-07

Yours truly.

Gilles Pelletier

Technicien de la qualité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques.doc

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALB, IA.

This test report shall not be reprocued except in (a), without the written approval of the CLABY Department. In association, sections or other charge is authorized to be made in 10% confucient. This reportings of ridses, factions or other charge is authorized to be made in 10% confucient. This reportings of ridses, factions of the confucient by any recipient may be purished as a federy under applicable liev. Who series yearly that the material conventity this cent feath has been inspected with, and has been instruct to meet the applicability requirements of the description and but surroute applicability requirements of the control than surroute and procedure of the control that the 3004362 Ship Date 2016-08-17 B.L. No. 11017650 00000 invoice No.

P.O. No./Govt Contract No.

Customer

1000835710-3 Alcoa No. Item

DPE-35710-01-3

SAMUEL SON & CO LT G041015425R19

C72949 Ln#: 3

Dada Worked

Rab Woodall
Director of Panulacturing Deveroort Works

Terrence Thom Quality Assurance Menage To the

Page 1 of 2

Yeem Description (0.09 IN TK (+0.0000 -.0045) % 48.0 IN W (+.125 -(125) % 144.0 IN LN (+.15625 -.15625) CAT D 126909 (N) A/T 6061 TO THAT SHEET FOR DESTRIBUTORS TOLRRANCE GUARANTEED. AMS4027 BEV N ANSH35.2 REV 2013 EXC_MRK ASME-SB-209 REV 15 EXC_MRK (ASEMBAGY/REV 14 ((MARKED)) KRĀFT PAPER INTĒRUSAVED MAX GROSS SKID MGT: 4750 LB QUAN TOL +/-40 * CQR D126909 REV 47 CUST REQ 16-08-27 ***

ĝ.d	4 4	Num
273832		Package Ticket
396782	TO WINGE	Lot 1 1297/
3952		Weight
67		Quantity
D.	* * * * * * * * * * * * * * * * * * * *	MOM
27806 27887 46940		Inspector Clock Numbers

Notes for CQR: D126909.47
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-CQ-A-250_1! ORIGINAL REVISIO N DATED 1997-08-01.

CQR: D126909.47 -Specification Limits KSI TYS BL4D PCT

Alley 6061 Lock 396782 Chemical Composition Long Transv. Max Min 42.0 35.0 10

Ship From:

RIVERDALE, IA.

3004362 0 Ship Date B.L. No. 2016-08-17 11017650 P.O. No./Govt Contract No. C72949 Ln#: 3 Invoice No. Alcoa No. Item 1000835710-3 Alcoa Item

DPE-35710-01-3

SAMUEL SON & CO LT G041015425R19

J. All

The lest report shall not be reproduced oxcept in full, without the written approval of the Quality Department. No siteration, addition or other change is authorized to be made to the centification. The recording of lasts, futiblus, or otherwise fraudistical sitements or entries on this centificate by any respient may be purished as a fairny under applicable law.

Per:

Page 2 of 2

Rob Woods!

Director of Manufacturing Devergort Works. Bad wooded

Cast Number											Lot:
umber 3031											396782
Chemical Actuals											- Mecha
- OES											mic
											al,
0.65 SI											Phys
PE 0.5	49	49.7	49.8	50	50	49.6	49	49	49.6	49.7	ical,
0.24	.7	7	()O	j.e	-	9	9	U	S	-2	Metal.
0.06	42.4	42.3	42.4	gh. Eul	43.4	42.6	42.7	42.6	42.7	42.6	lograpy
1.0											C Qua
1.0 0.17	j.,	13.8	14.1	44. H	13.2	سر د د	13.2	13.13	13.2	13.4	ntomet
TO .0											er Re
TI 0.06											Bults
ZN TI Other E								,			Mechanical, Physical, Metallograpy, Quantometer Results (cont.)
Each											
Each Other Total											
Tota:											1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

MATERIAL: MA			Þ	O J BATCH NO.: 4	236236/M1375
MATERIAL CERT REC'D: QUANTITY RECEIVED: 1) QUANTITY INSPECTED: 12' QUANTITY REJECTED	yes		TH.OKNE SHEET S	ESS ORDERED _ ESS RECEIVED _ SIZE ORDERED _ SIZE RECEIVED.	
	NOR		• • •		
DESCRIPT:ON	Check Y/N		:	SOMMENTS	
SURFACE DAMAGE	VB				
CORRECT FINISH	MIN				
CORROSION	XX				
CORRECT GRAIN DIRECTION	CON				A COLUMN TO THE PARTY OF THE PA
CORRECT MATERIAL	N				
CORRECT THICKNESS	14 1				
PHOTO REQUIRED	YO				
CORRECT MATERIAL	M N		n. A)76		
CORRECT REF # TO LINK CERT	RN	计广社	11942		
ORRECT MATERIAL IDENTFICATION	1(2) 1				
CORRECT M# ON THE MATERIAL	(Y) V				
DOES THIS MATERIAL REQUIRE		1			
ENGINEERING SIGN OFF	Y (i)	1			
DOES THIS REQUIRE AN		9 7 7 8 8			
EXTRUSION REPORT	YIN	i			
CUT SAMPLE PIEC	E OF MA	FERIAL AND	PREFORMA	A HARDNESS CH	-ECK.
	REC	ORD RESUL			
		4RC	HRB	DURA	DUR D
TYPE OF MATERIAL					
S.ZE OF TEST SAMPLE			1		
HARDNESS , DUROMETER RE	ADING	·			
	tectors	located in the	Quality Office		

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: OB	S GNED OFF BY
DATE: MAY 1 6 2017	DATE.

MATERIAL: M3CC DATE: MA	_	1,500 6 201	7	Р	O / BATCH NO	:po36236/4137
QUANTITY RECEIVED: 341 QUANTITY INSPECTED: 341	U	3		THICKNE	ESS ORDERED ESS RECEIVED SIZE ORDERED	1.500
QUANTITY REJECTED:	C	Ý.		SHEETS	IZE RECEIVED	:
DESCRIPTION	(Cl	CR neck /N)		(COMMENTS	
SURFACE DAMAGE	Y	TR)				
CORRECT FINISH	R	N				
CORROSION	Y	0				
CORRECT GRAIN DIRECTION	(Ý)	N				
CORRECT MATERIAL PER M-DRAWING	(Ý)	N	AS+m	A776	-	
CORRECT THICKNESS	(Y)	N		ZT A I'S		
PHOTO REQUIRED	Y	(N)				
CORRECT REF # TO LINK CERT	(1)	N	14+# 50	10 1491	5	
CORRECT MATERIAL IDENTFICATION	(Y)	N				
CORRECT M# ON THE MATERIAL	Y	N				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	R				
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	Q				
CUT SAMPLE PIECE		· NAAT	EDIAL AND D	DEFORMA	LIADDNEGO	OLIFOK
COT SAMPLE PIECE			ORD RESULTS		MAKUNESS (THECK.
			HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL			111.0	11110	BOILT	DONE
SIZE OF TEST SAMPLE		Ì				
HARDNESS / DUROMETER REA	DIN	G				
	te	sters	located in the Qu	ality Office		
QC 18 INSPECTION				Е	NGINEERING	SIGNOFF (if required)
INSPECTED BY: CB				SIGNED	OFF BY:	
DATE: MAY 1 6 20	117				DATE:	

MATERIAL: MGG DATE: MAY	116	201	125	F	PO / BATCH NO.	:po36)36	M137515
MATERIAL CERT REC'D: QUANTITY RECEIVED: 3359 QUANTITY INSPECTED: 3359	-	ye.	5	THICKNI SHEET S	ESS ORDERED ESS RECEIVED BIZE ORDERED BIZE RECEIVED	· (2.4)	5 <u>6</u>
DESCRIPTION	NC (Ch	eck		(COMMENTS		
01105405 044405	Y//	-					
SURFACE DAMAGE		(N					
CORRECT FINISH	(A)	N					
CORROSION CORRECT GRAIN DIRECTION	Y	(N)					
CORRECT GRAIN DIRECTION CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM	D750			
CORRECT THICKNESS	8	N	112111	B 309		<u></u>	
PHOTO REQUIRED	Y	N					
CORRECT REF # TO LINK CERT	20	N	4+++	3936			
CORRECT MATERIAL IDENTFICATION		N	11/1	3700			
CORRECT M# ON THE MATERIAL	(Y)	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)					
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(2)					
CUT SAMPLE PIECE					HARDNESS C	HECK.	
	R	ECC	ORD RESUL				
TVDE OF MATERIAL			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL SIZE OF TEST SAMPLE				-			
HARDNESS / DUROMETER REA	DING	.		-			
HANDINESS / DOROIVIETER REA			located in the	Ouglitus Office	<u></u>		1
	10.	51013	iocated in the	guanty Office			
QC 18 INSPECTION				E	NGINEERING	SIGNOFF (III	required)
INSPECTED BY					OFF BY:	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
DATE: MAY 1 6 2017	7				DATE:		

MATERIAL: MCCO DATE: MAT	16	ZUI	125		PO / BATCH NO.	pc3623 gml	375/		
MATERIAL CERT REC'D: QUANTITY RECEIVED: 3259) es		THICKN	IESS ORDERED:	. 136			
QUANTITY INSPECTED: 3259	FF			SHEET	SIZE ORDERED:	4118			
QUANTITY REJECTED:	Q			SHEET SIZE RECEIVED: UVŠ					
	AIC N	20							
DESCRIPTION	(Ch	CR eck (N)			COMMENTS				
SURFACE DAMAGE		(N)					-		
CORRECT FINISH	Q	N							
CORROSION	Y	N							
CORRECT GRAIN DIRECTION	(A),	N							
CORRECT MATERIAL PER M-DRAWING	(7)	N	AStm	R209					
CORRECT THICKNESS	V	N							
PHOTO REQUIRED	Y	N							
CORRECT REF # TO LINK CERT	X	Ν	H+ #	69100/0	1/01				
CORRECT MATERIAL IDENTFICATION		N							
CORRECT M# ON THE MATERIAL	(A)	N	.,						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	R							
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(2)							
CUT SAMPLE PIECE			ERIAL AND ORD RESULT		HARDNESS C	HECK.			
TYPE OF MATERIAL			HRC	HRB	DUR A	DUR D			
SIZE OF TEST SAMPLE	DINI								
HARDNESS / DUROMETER REA									
	te	sters	located in the C	Quanty Onice					
C 18 INSPECTION					ENGINEERING	SIGNOFF (if requi	red)		
INSPECTED BY:				SIGNED	OFF BY:				

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MAY 1 6 2017

MATERIAL: MGO	6/165	PO/BATCH NO. 03030/M/375/5					
DATE: MA							
MATERIAL CERT REC'D:	489		THICKNE	ESS ORDERED	.090	?	
QUANTITY RECEIVED: 4859	1+		THICKNESS RECEIVED:				
QUANTITY INSPECTED: 4859				IZE ORDERED:			
QUANTITY REJECTED:	B			IZE RECEIVED:			
DESCRIPTION	NCR (Chack			COMMENTS			
DESCRIPTION	(Check Y/N)			COMMENTS			
SURFACE DAMAGE	YN						
CORRECT FINISH	YN						
CORROSION	YW						
CORRECT GRAIN DIRECTION	(Y) N						
CORRECT MATERIAL PER M-DRAWING	(V) N	AStm	B 209				
CORRECT THICKNESS	K) N						
PHOTO REQUIRED	YW	177	0.000				
CORRECT REF # TO LINK CERT	(Y) N	1444	396781				
CORRECT MATERIAL IDENTFICATION							
CORRECT M# ON THE MATERIAL	(Y) N						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	YN						
DOES THIS REQUIRE AN EXTRUSION REPORT	YN						
CUT SAMPLE PIECI			D PREFORM A LTS BELOW	HARDNESS C	CHECK.		
	RECO	HRC	HRB	DUR A	DUR D		
TYPE OF MATERIAL		11110	TIND	DONA	DOND		
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER REA	DING						
		located in th	e Quality Office				
					-		
C 18 INSPECTION			E	NGINEERING	SIGNOFF (if n	equired)	
INSPECTED BY OB			SIGNED	OFF BY:			
DATE: MAY 1 6 2	147						
DATE: MAT I h /	11/			DATE			

MATERIAL: MGCG DATE: MA	116			P	Ó / BATCH NO.	183613 <u>(</u> 1	M375
QUANTITY REJECTED:	Q	JES		THICKNE SHEET S	ESS ORDERED ESS RECEIVED IZE ORDERED IZE RECEIVED	F6[. :	5
DESCRIPTION	(Ch	CR leck (N)		C	COMMENTS		
SURFACE DAMAGE	Y	R					
CORRECT FINISH	(Y)	N					
CORROSION	Y	N				·	
CORRECT GRAIN DIRECTION	(1)	N					
CORRECT MATERIAL PER M-DRAWING	Y	N	ASTH B	221			
CORRECT THICKNESS	(V)	N					
PHOTO REQUIRED	Υ	N					
CORRECT REF # TO LINK CERT	0	N	H+ # GC	561			
CORRECT MATERIAL IDENTFICATION		N					
CORRECT M# ON THE MATERIAL	(8)	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	13	ASTM BZ	ll equivalor	it to aa-	A-Zuu/8	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)		0			
CUT SAMPLE PIECE			ERIAL AND PORD RESULTS		HARDNESS C	HECK.	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER REA	DINO	3	HRC	HRB	DUR A	DUR D	
	<u>te</u>	sters	located in the Qu	ality Office			
C 18 INSPECTION				E	NGINEERING	SIGNOFF (II r	equired)
INSPECTED BY:				SIGNED		P	A STATE OF THE STA
DATE: MAY 16	2017					15/16	

8		THICKN SHEET	NESS ORDERED: JESS RECEIVED: SIZE ORDERED: SIZE RECEIVED:	: 1"	
				70/	
CR eck N)			COMMENTS		
N)			···		
N					
W					
N					
N	AStm	4582			
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_	(/ -			
	ナナナナ	68777			
14					
(1)					
(1)					
(N)					
			HARDNESS C	HECK.	
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3					
	eck V) N N N N N N N N N N N N N	N N N N N N N N N N N N N N N N N N N	N N N N N N N N N N N N N N N N N N N	COMMENTS N N N N N N N N N N N N N	COMMENTS N N N N N N N N N N N N N



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/17/2017

Page Number 1 of 4

Order From:

ACIER OUELLETTE INC. 935 BOUL, DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Buyer

Chantal Lavoie

800 667 4248

Customer POID

Ship To Contact

Ship To Phone

Customer Tax# Terms

10127-2607 Net 30

CAD

Ship Via:

Yours ppd

Currency FOB

FCA - (Free Carrier)

Ship Acet:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1 M	M304B1.000X1.000	304 bar 1.00 x 1.00	5/11/2017	12.00	\$14.58	\$175.00
			Yes	f		
			5/11/2017			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Illese use same botch +

5/11/2017 FN

12.00

\$175.00

M304R0.125

304 ROUND BAR 0.125

Yes

\$0.20 \$2.35

5/11/2017 MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total:

Line Total:

\$2.35

PO Instructions: quote no sou0031630



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/17/2017

Page Number 2 of 4

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact Ship To Phone

Ship Via: Ship Acct:

Yours ppd

Buyer

Chantal Lavoie

Customer POID

10127-2607 Customer Tax# Net 30 **Terms** Currency CAD

FOB

FCA - (Free Carrier)

M304B1.500X1.500

M304A1.25X1.25X.188W

5/11/2017

24.00

f

\$32.59

\$782.04

5/11/2017

Yes

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS

AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total:

\$782.04

\$416.89

M6061T6S.250

6061T6 SHEET .250

5/11/2017

Yes

32.00 sf

\$13.03

5/11/2017

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

Line Total:

\$416.89

M6061T6S.125

6061-T6 .125 Sheet

5/11/2017

5/11/2017

Yes

32.00

sf

\$6.79

\$217.30

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

PO Instructions: quote no sou0031630



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/17/2017

Page Number 3 of 4

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, OC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone Ship Via: Ship Acct:

Yours ppd

Buyer

Chantal Lavoie

10127-2607

Customer POID

Customer Tax# Terms

Net 30 CAD

Currency **FOB**

FCA - (Free Carrier)

M6061T6S.090

6061-T6 .090 Sheet

5/11/2017

32.00 sf \$9.54

\$305.19

\$217.30

Yes 5/11/2017

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

Line Total:

Line Total:

\$305.19

M6061T6A1.000W.125

AS PER AMS-QQ-A-200/8

6061T6 ANGLE 1.00 x

1.00 x .125W

5/11/2017

Yes

20.00

f

\$0.71

\$14.10

5/11/2017

MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE

Line Total:

\$14.10

PO Instructions: quote no sou0031630



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/17/2017

Page Number 4 of 4

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Buyer **Customer POID** Chantal Lavoie

Ship To Contact

Ship To Phone

Yours ppd

Customer Tax#

10127-2607

Terms Currency Net 30 CAD

FOB

FCA - (Free Carrier)

Ship Acet: 71401-45

Ship Via:

procurement quality clauses

5/11/2017

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

No

5/11/2017

Line Total:

\$0.00

10 M303B1.000X1.000

M303B1.000 x 1.000

5/17/2017

Yes

5/17/2017

12.00 \$ f

\$12.78

\$153.39

MATERIAL: AISI 303 SS BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

X17/05/17

Line Total:

\$153.39

PO Total:

\$2,066.26

PO Instructions: quote no sou0031630

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date:

5/17/2017



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/8/2017

Page Number 1 of 4

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

800 667 4248

Yours ppd

Buver

Chantal Lavoie

Customer POID
Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Reference Description/ Req Date/ CD Req Qty/ PO Unit Price Nbr Mfg ID Unit of Taxable **Vendor Part Number** Measure **Line Comments Promise Date Delivery Comments** M304B1.000X1.000 304 bar 1.00 x 1.00 5/11/2017 12.00

5/11/2017

\$14.58 \$175.00

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS

AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

2 M304R0.125

304 ROUND BAR 0.125

5/11/2017 FN Yes

5/11/2017

12.00

Line Total:

\$175.00

Extended

Price

\$0.20

\$2.35

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total:

\$2.35

PO Instructions: quote no sou0031630



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/8/2017

Page Number 2 of 4

Order From:

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone Ship Via:

Ship Acet:

3

Yours ppd

MATERIAL: AISI-304/316 SS BAR OR AISI 304/316 SS

M304B1.500X1.500

M304A1.25X1.25X.188W

Yes

5/11/2017

5/11/2017

AS PER ASTM A276 OR ASTM A240

NOTE: AIST 303 NOT ACCEPTABLE

M6061T6S.250

6061T6 SHEET .250

5/11/2017

Yes

5/11/2017

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

M6061T6S.125

6061-T6 .125 Sheet

5/11/2017 Yes

5/11/2017

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

PO Instructions: quote no sou0031630

Note:

Chantal Lavoie Buyer

Customer POID

Customer Tax #

Net 30 Terms CAD Currency

FOB

FCA - (Free Carrier)

10127-2607

24.00

32.00

32.00

sf

sf

\$32.59

\$782.04

Line Total:

\$782.04

\$13.03

\$416.89

\$416.89

Line Total:

\$6.79

\$217.30

45-15



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/8/2017

Page Number 3 of 4

Order From:

CA

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Buyer **Customer POID** Chantal Lavoie

Customer Tax #

20.00

10127-2607

Net 30

CAD

Ship To Contact

Ship To Phone Ship Via:

Yours ppd

Terms Currency

FOB

FCA - (Free Carrier)

Ship Acct:

M6061T6S.090

6061-T6 .090 Sheet

5/11/2017

5/11/2017

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027

OR ASTM B209

M6061T6A1.000W.125

6061T6 ANGLE 1.00 x 1.00 x .125W

5/11/2017

Yes

5/11/2017

MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE

AS PER AMS-QQ-A-200/8

Line Total:

\$9.54

\$305.19

\$217.30

Line Total:

\$0.71

\$14.10

\$305.19

\$14.10

PO Instructions: quote no sou0031630



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36236

Purchase Order Date 5/8/2017 PO Print Date 5/8/2017

Page Number 4 of 4

Order From:

CA

ACIER OUELLETTE INC. 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Yours ppd

Ship Via: Ship Acct:

71401-45

9

5/11/2017 procurement quality clauses

No

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

Buyer

Chantal Lavoie

Customer POID

10127-2607 Customer Tax # Net 30 Terms

Currency

CAD

FOB

FCA - (Free Carrier)

1.00

\$0.00

\$0.00

5/11/2017

Line Total:

\$0.00

PO Total:

\$1,912.87

PO Instructions: quote no sou0031630

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

5/8/2017